Cover © Getty Images/Photodisc/Dejan Patic U2: Karte © www.landkarten-erstellung.de HF/AB

S. 6: Ü2 © Getty Images/E+/damircudic

**S.7:** Ü6 © Getty Images/iStock/shironosov

**S. 8:** Ü10a alle © robodread - stock.adobe.com; Ü10b: Fahnen alle © robodread - stock.adobe.com; 1 © Getty Images/iStock/Nikada; 2 © Thinkstock/iStock/Dan Breckwoldt; 3 © Getty Images/iStock/Andrey Nikitin; 4 © Thinkstock/iStock/RudyBalasko; 5 © Thinkstock/iStock/JasonM7; Ü11a © Victoria Chudinova - stock.adobe.com; Ü11b: 1 © Getty Images/iStock/dorian2013; 2 © Getty Images/E+/drbimages; 3 © Getty Images/iStock/serts

**S.10:** Ü1 © Getty Images/E+/jhorrocks; Ü3 © Getty Images/E+/Juanmonino

S.12: Ü9 © Getty Images/E+/swissmediavision

**S.13:** Ü13 © fotolia/tiero; Ü14 © Getty Images/iStock/ Getty Images Plus/snapphoto

**S.15:** Ü8 © Getty Images/E+/Jacob Wackerhausen

**S.16:** Ü10 © Getty Images/E+/martin-dm

**S.17:** Ü12: Frau © Getty Images/iStock/AaronAmat; Mann © Getty Images/iStock/AaronAmat; Ü14 © zigres - stock.adobe.com

**S.18:** Ü1: Fahnen alle © robodread - stock.adobe.com; Foto © Monkey Business - stock.adobe.com; Ü2 von links: 5x © davooda - stock.adobe.com; © fokas.pokas - stock.adobe.com; © davooda - stock.adobe.com; © mushakesa - stock.adobe.com

**S.19:** Emilio © Getty Images/iStock/XiXinXing; Frau mit Smartphone © Prostock-studio - stock.adobe.com

**S. 20:** Ü1 © Thinkstock/Sneksy; Ü2 von links: © Getty Images/E+/alvarez; © Getty Images/E+/SDI Productions; © Getty Images/E+/wilpunt; Ü2 unten © Getty Images/E+/alvarez

**S. 21:** Ü3 von oben: © Thinkstock/ iStock/m-imagephotography; © Getty Images/E+/ MStudioImages; © Getty Images/iStock/gpointstudio

S. 22: Ü2b © Friedberg - stock.adobe.com

**S.27:** © tournee - stock.adobe.com

S. 29: Ü15b © sveta - stock.adobe.com

**S. 30:** Ü4: a © Thinkstock/iStock/david franklin; b © Getty Images/iStock / Getty Images Plus/dmitriymoroz; c © Thinkstock/iStock/creativesunday2016, d © slava - stock.adobe.com

**S. 31:** Ü7 © Getty Images/iStock/maki\_shmaki

S.32: Ü11 © Getty Images/E+/Antagain

**S.33:** Ü16 © Sergey Skleznev - stock.adobe.com

**S.36:** Ü7 © Getty Images/E+/RoBeDeRo; Ü9 © fotolia/Adam Gregor

**S. 37:** Ü10 © Monkey Business - stock.adobe.com; Ü12 © Getty Images/iStock / Getty Images Plus/ Ridofranz

S.39: Ü9 © New Africa - stock.adobe.com

**S. 40:** Ü1 Kette © Getty Images/iStock/mc81;

Ü2 © Botanica - stock.adobe.com

**S. 41:** Ü3 © Ico Maker - stock.adobe.com; Ü4 © Gettylmages/iStock/chaofann **S.42:** Frau © Getty Images/JGI/Tom Grill

**S.43:** von links: © prapann - stock.adobe.com; © Getty Images/iStock/kyoshino; © godesignz - stock. adobe.com; © Getty Images/iStock/wektorygrafika

S. 45: © Getty Images/E+/damircudic

**S. 47:** A © Thinkstock/Fuse; B © iStock/horsemen; C © iStock/trait2lumiere; D © iStockphoto/Jan-Otto; E © fotolia/TAlex; F © iStockphoto/bluestocking; G © Thomas Oswald - stock.adobe.com;

H © irisblende.de

**S. 49:** Frau © Getty Images/iStock/m-imagephotography; Mann © Getty Images/E+/PeopleImages

S.50: Ü3 © Mladen - stock.adobe.com

S. 51: Ü7 © Getty Images/iStock/kali9

**S. 53:** Mann © Teodor Lazarev - stock.adobe.com; Frau © Getty Images/iStock/stockfour; Hans mit Smartphone © Getty Images/iStock/Tero Vesalainen

S. 54: Brötchen © Bernd Schmidt - stock.adobe.com; Brot © Andrea Mücke - stock.adobe.com; Tomate © Tim UR - stock.adobe.com; Suppe © Etienne Voss stoc.adobe.com; Orange © Egor Rodynchenko - stock. adobe.com; Saft © ExQuisine - stock.adobe.com; © Harald Biebel - stock.adobe.com; Marmelade © New Africa - stock.adobe.com; Fleisch © Mara Zemgaliete - stock.adobe.com

**S.55:** Ü5 © Monkey Business - stock.adobe.com

**S.56:** Ü8: A © Thinkstock/iStock/vertmedia; B © Getty Images/iStock/Lauri Patterson; C © Joe Gough - stock.adobe.com

**S. 57:** Ü13 von links: © Getty Images/iStock/ HandmadePictures; © Getty Images/iStock/FomaA; © Getty Images/iStock/ArxOnt; © Getty Images/ iStock/Yummy pic

**S. 58:** Ü2 © RPA\_studio - stock.adobe.com; Ü4 von oben: © eyetronic - stock.adobe.com; © kab-vision - stock.adobe.com; © Barbara Pheby - stock.adobe.com; © Markus Mainka - stock.adobe.com; Ü6 von oben: © Getty Images/E+/andresr; © fizkes - stock.adobe.com; © Getty Images/iStock/IPGGutenbergUKLtd

**S. 60:** von oben: © Thinkstock/iStock; © Thinkstock/ BananaStock; Florian Bachmeier, Schliersee

S. 61: © iStock/QShot

S. 62: © Charlotte Schüler, München

**S. 67:** Ü5 © kasto - stock.adobe.com;

Ü6 © contrastwerkstatt - stock.adobe.com

**S. 68:** 1 © ajr\_images - stock.adobe.com; 2 © Getty Images/iStock/Silvia Jansen; 3 © unguryanu - stock. adobe.com; 4 © ajr\_images - stock.adobe.com

**S. 69:** a © Harlekin-Graphics - stock.adobe.com; b © den-belitsky - stock.adobe.com; c © Thinkstock/ Zoonar RF; d © Kruwt - stock.adobe.com; e © Getty Images/iStock/Meinzahn; f © jotily - stock.adobe.com

**S.72:** Ü7 © Getty Images/iStock/Mekanikko; Ü8 © EdNurg - stock.adobe.com

119

- **S.74:** Meike © konoplizkaya stock.adobe.com; Ahmad © Getty Images/iStock/ajr\_images; Hannes © Nana\_studio - stock.adobe.com; Julia © Getty Images/iStock/digitalskillet; Ingrid © Getty Images/ E+/gradyreese
- **S.76:** © Andreas Edelmann stock.adobe.com **S.77:** Ü9: 1 © Getty Images/E+/miljko; 2 © ARochau stock.adobe.com; 3 © Getty Images/iStock/jacoblund; 4 © Getty Images/E+/skynesher; 5 © ARochau stock. adobe.com; 6 © Thinkstock/Hemera/Cathy Yeulet; Ü10 © John Smith stock.adobe.com; Ü11 © mauritius images / Udo Bernhart
- $\textbf{S.80:} \ \, \texttt{\o} \ \, \texttt{Getty Images/iStock/AntonioGuillem}$
- S. 81: © Africa Studio stock.adobe.com
- **S. 86:** von oben: © gstockstudio stock.adobe.com; © harbucks stock.adobe.com; © Getty Images/iStock/Getty Images Plus/snapphoto
- S.88: © Getty Images/iStock/Lucky Business
- **S.89:** Foto © Thinkstock/iStock/ajr\_images
- S. 91: © Thinkstock/iStock/maxkabakov
- **S. 94:** Fahnen alle © robodread stock.adobe.com
- **S. 96:** 1. Reihe von links: © iStockphoto/toddmedia; © Thinkstock/iStock/irman; © Getty Images/iStock/ Wavebreakmedia; 2. Reihe von links: © iStockphoto/claudiaveja; © irisblende.de; © Thinkstock/iStock/diego\_cervo; 3. Reihe von links: © Getty Images/LattaPictures; © Getty Images/iStock/monkeybusinessimages; © irisblende.de
- **S. 97:** links © Thinkstock/iStock/goldenKB; rechts © Thinkstock/iStock/Antonio\_Diaz
- S. 99: Fahnen alle © robodread stock.adobe.com
- **S.100:** 1. Reihe von links: © dimamoroz stock.adobe. com; © Thinkstock/PhotoObjects.net/Hemera; © Thinkstock/iStock/venakr; © Thinkstock/iStock/ PhonlamaiPhoto; © Thinkstock/iStock/Fotoplanner; 2. Reihe von links: © Thinkstock/iStock/
- 2. Reine von links: © Thinkstock/iStock/
  creativesunday2016; © iStock/simonkr; © Thinkstock/
  iStock/urfinguss; © Thinkstock/iStock/serezniy;
  © iStock/simonkr
- **S. 101:** Gegenstände: 1. Reihe von links: © Thinkstock/iStock/PhotoMelon; © Thinkstock/iStock/Kamil Macniak; © Getty Images/iStock/Peshkova; © fotolia/euthymia; 2. Reihe von links: © Getty Images/iStock/mbbirdy; © fotolia/vvoe; © iStock/phant; © iStock/zentilia; 3. Reihe von links: © iStock/PhilSigin; © Getty Images/iStock/popovaphoto; © Thinkstock/iStock/maxkabakov; Materialien von links: © Thinkstock/iStock/iStock/jakkapan21; © Thinkstock/iStock/Elnur; © Thinkstock/iStock/Nastco; © iStock/photka; © iStock/KristinaShu; Feuerzeug © Thinkstock/iStock/alblec; Geldbeutel © VITALIY PESTOV stock.adobe. com; Taschentücher © Thinkstock/iStock/design56; Schirm © iStock/hero30
- **S.102:** von oben: © fotolia/Andrey Bandurenko; © iStockphoto/Gewitterkind; © Thinkstock/iStock/ EHStock; © iStockphoto/DNY59; © Thinkstock/ Stockbyte; © Thinkstock/iStock/Cristian Mihai Vela; © Thinkstock/iStock/Ramonespelt

- **S.104:** Laptop © fotolia/Fatman73;
- Nachricht © Thinkstock/iStock/maxkabakov; Drucker © iStockphoto/eremm; Maus © Thinkstock/ iStock/Lemon\_tm; Computer © iStock/nico\_blue; Stift © Thinkstock/iStock/Michael Burrell; Kalender © fotolia/sunt; Bildschirm © iStock/Viktorus; Tablet © iStock/duckycards; Tastatur © Thinkstock/ iStock/mkos83
- **S. 105:** 1. Reihe von links: © iStockphoto/Jan-Otto; © DIGITALstock/S. Baum; © iStockphoto/Spanishalex; © irisblende.de; © iStockphoto/bluestocking; 2. Reihe von links: © fotolia/TAlex; © PantherMedia/Dieter Möbus; © Thomas Oswald stock.adobe.com; © GettyImages/E+/rolfbodmer; © Getty Images/iStock/g-stockstudio; 3. Reihe von links: © iStock/trait2lumiere; © Thinkstock/Fuse; © MEV; © iStock/horsemen
- **S.108:** 1. Reihe von links: © Getty Images/iStock/petrzurek; © iStock/mpalis; © Thinkstock/iStock/aerogondo; © fotolia/Gelati; 2. Reihe von links: © Thinkstock/Getty Images/Oli Scarff; © Pitopia/David Büttner; © Thinkstock/iStock/Editorial12; © Thinkstock/iStock/lucagavagna; 3. Reihe von links: © GettyImages/E+/alicat; © DIGITALstock/F. Aumüller; © Thinkstock/iStock/ViewApart
- **S.109:** 1. Reihe von links: © iStockphoto/PLAINVIEW; © PantherMedia/Doris Heinrichs; © Thinkstock/ iStock/Lauri Patterson; © fotolia/Aleksejs Pivnenko; 2. Reihe von links: © fotolia/gtranquillity; © iStock/ RedHelga; © fotolia/Olga Patrina; © iStockphoto/ Laks-Art; 3. Reihe von links: © iStock/SednevaAnna;
- © fotolia/Tomboy2290; © fotolia/sumnersgraphicsinc;
- © PantherMedia/Danny Smythe; 4. Reihe von links:
- © fotolia/akf; © Thinkstock/iStock/pbnew;
- © Thinkstock/Stockbyte; © Thinkstock/Stockbyte
- **S.110:** Apfelkuchen © Thinkstock/iStock/Donhype; Wasser © Thinkstock/iStock/Michael Rybski
- **S. 111:** von oben: © Thinkstock/iStock/juefraphoto; © Lorenzo Buttitta stock.adobe.com; © Thinkstock/iStock/Eivaisla; © Thinkstock/iStock/lentus25;
- © Thinkstock/iStock/jmbatt
- S: 113: 1. Reihe von links: © fotolia/kameraauge;
- © Thinkstock/iStock/al\_la; © MichaelJBerlin stock. adobe.com; © tournee stock.adobe.com;
- 2. Reihe von links: © iStock/ollo; © www.figurniy.com stock.adobe.com; © Getty Images/iStock/ollo;
- © PantherMedia/Ivan Tykhyi; 3. Reihe von links:
- © fotolia/Eray; © Getty Images/iStock/fizkes;
- © iStockphoto/abalcazar; © Getty Images/iStock/igorbondarenko
- **S.116:** Silvester © Getty Images/E+/franckreporter

Alle weiteren Fotos: Alexander Sascha Keller, München Illustrationen: Michael Mantel, Barum Bildredaktion: Nina Metzger, Hueber Verlag, München